

303 450

Work Order ID 70887

Thursday, June 16, 2011 3:36:12 PM

Page 1

Item ID: D2915

Accept

Setup Start

Revision ID:

Stop

Item Name: Bushing

Start Date: 6/16/2011 Start Qty: 20.00

Cust Item ID:

Required Date: 6/23/2011 Req'd Qty: 20.00

Customer:

Reference:

Approvals:

Process Plan:

Date: 11-06-16

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D2915	Rev A								

100

0.00



Hardinge CNC LATHE SMALL

Hardinge

Memo

0.00

Hardinge CNC Lathe Small

Machine as per folio FA231 ☐ Debur as required, NO sharp edges

SA 11/07/05

20 0

110

0.00



QC2- Inspect parts off machine FAI/FAIB

QC

Memo

0.00

Quality Control

SA 11/07/05

20 0

120

0.00



QC8- Inspect parts - second check

QC

Memo

0.00

Quality Control

SA 11/07/05

20 0

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Customer:

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Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 	Identify as per dwg & Stock Location: <u>ST 26</u>	0.00							
Packaging	Memo	0.00				JB	(20)		11/07/06
Packaging									
140 	QC21- Final Inspection - Work Order Release	0.00							11/7/06
QC	Memo	0.00							
Quality Control									

ME

11-07-06

W/O:		WORK ORDER CHANGES					
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Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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NOTE: Date & initial all entries

Picklist Print

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Page 1

Work Order ID: 70887

Parent Item: D2915

Parent Item Name: Bushing




Start Date: 6/16/2011

Required Date: 6/23/2011

Start Qty: 20.00

Required Qty: 20.00

Comments: IPP C 02.05.03 Machined in house NG

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M303R0.750  303 Round Bar 0.750		Purchased	No			100	f	110.0700	0.1292	2.72			

Location

MAT028

117328

117798

Loc Qty

110.07

38.17

71.9

Loc Code

11715
2.72

W/O:		WORK ORDER CHANGES					
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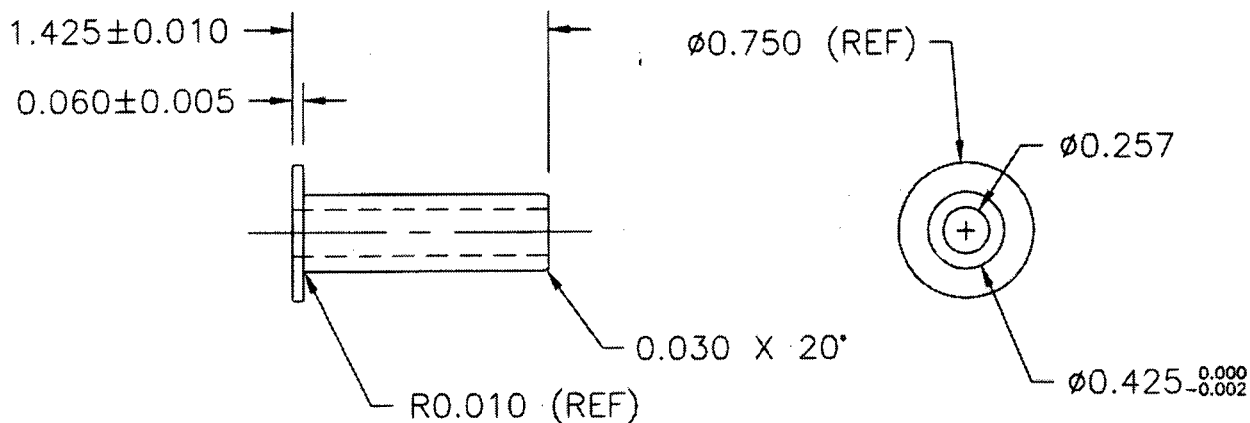
NOTE: Date & initial all entries



DESIGN #	DRAWN BY KF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED CP	APPROVED #	DRAWING NO. D2915	REV. A SHEET 1 OF 1
DATE 99.09.28		TITLE BUSHING	SCALE 1:1
A	99.09.28	NEW ISSUE	

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 70887 *11-06-16*

RELEASED
99.10.04 DS



MATERIAL: AISI 303 - 0.75 DIA STOCK
BREAK ALL SHARP CORNERS 0.010 MAX
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
ALL DIMENSIONS ARE IN INCHES

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